

LITEMAX

DLD1040-I Sunlight Readable 10.4" LED B/L LCD User Manual

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Record of Revision

Version and Date	Page	Old Description	New Description	Remark
May/21/2025	all		Initial release	

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1 General Description

The **DLD1040-I** is a 10.4 inch industrial grade sunlight readable LCD, with high brightness 2000 nits, it produces sharp images, crisp text and lifelike colors. The Durapixel LED backlight technology ensures high reliability and low power consumption, suitable for outdoor application, kiosk, factory automation, military, transportation and gaming application.

1.1 Features

- 10.4" sunlight readable, high brightness
- Resolutions: 1024x768
- LED Backlight
- Aspect ratio of 4:3
- Wide temperature (-30°C~80°C)
- Low power consumption
- BL MTBF: 100,000 hours

1.2 General Specifications

Model Name	DLD1040-I
Description	10.4" TFT LCD, 2000nits LED Backlight, 1024x768
Screen Size	10.4"
Display Area (mm)	210.432 (H) x 157.824(V) mm
Brightness	2000 cd/m ²
Resolution	1024x768
Aspect Ratio	4:3
Contrast Ratio	1300 : 1
Pixel Pitch (mm)	0.2055(H) x 0.2055(V)
Pixel Per Inch (PPI)	123
Viewing Angle	178°(H),178°(V)
Color Saturation (NTSC)	76%
Display Colors	16.7M
Response Time (Typical)	25ms
Panel Interface	LVDS
Input Interface	HDMI, DP
Input Power	DC 12V
Power Consumption	12W
OSD Key	4 Keys (Power Switch, Menu, +, -)
OSD Control	Brightness, Color, Contrast, H/V Position...etc
Dimensions (mm)	233.6 x 181 x 46 (T)
Bezel Size(U/B/L/R)	11.59/11.59/11.59/11.59 mm
Weight (Net)	1.25 kg
Mounting	VESA 75x75, 100x100 mm
Operating Temperature	-30°C ~ 80°C
Storage Temperature	-30°C ~ 80°C

DLD= Panel + LED Driving Board + AD Control Board + Chassis

1.3 Absolute Maximum Ratings

Permanent damage may occur if exceeding the following maximum rating.

Item	Symbol	Min.	Max.	Unit	Remark
Power Supply Voltage	VDD	-0.3	3.8	V	
	LED_VCCS	-0.3	25	V	
Storage Temperature	Tstg	-30	+80	°C	
Operating Temperature	Topr	-30	+80	°C	

Note:

(1) All of the voltages listed above are with respect to GND= 0V

(2) Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above.

2 Electrical Specifications

2.1 Electrical Characteristics

Item	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
Power voltage	VDD	3.0	3.3	3.6	V	
	LED_VCCS	11	12	13	V	
Input logic high voltage	VH	0.7VDD	--	VDD	V	1
Input logic low voltage	VL	0	--	0.3VDD	V	
Current for power	ILCD		385	424	mA	2

Note 1: Including signal:SEL6/8 & Reverse

Note 2: VDD=3.3V@Frame 60Hz,White pattern

2.2 Input Terminal Pin Assignment

A 30pin connector of P-two 187098-30091 is used for the module electronics interface.

And a special plug needed for connecting this connector, the recommended model is P-two 187130-30xx or JAE FI-X30H.

No	Symbol	I/O	Function	Remark
1	NC	I	Reserved as BIST function for test	1
2	GND	P	Ground	
3	Rin3+	I	Positive LVDS differential data input (+)	
4	Rin3-	I	Negative LVDS differential data input (-)	
5	GND	P	Ground	
6	CLK+	I	Clock signal (+)	
7	CLK-	I	Clock signal (-)	
8	GND	P	Ground	
9	Rin2+	I	Positive LVDS differential data input (+)	
10	Rin2-	I	Negative LVDS differential data input (-)	
11	GND	P	Ground	
12	Rin1+	I	Positive LVDS differential data input (+)	
13	Rin1-	I	Negative LVDS differential data input (-)	
14	GND	P	Ground	
15	Rin0+	I	Positive LVDS differential data input (+)	
16	Rin0-	I	Negative LVDS differential data input (-)	
17	GND	P	Ground	
18	NC	-	No Connection	
19	GND	P	Ground	
20	SEL6/8	I	Selection for 6 bits/8bit LVDS data input Low or NC : 8 bit input mode High : 6 bit input mode	2
21	NC	I	Reversed as EE_WP for OTP function	3
22	NC	I	Reversed as EE_SDA for OTP function	3
23	NC	I	Reversed as EE_SCL for OTP function	3
24	Reverse	I	Reverse panel function (Display rotation)	4
25	GND	P	Ground	
26	GND	P	Ground	
27	GND	P	Ground	
28	VDD	P	Power supply: + 3.3V	
29	VDD	P	Power supply: + 3.3V	
30	VDD	P	Power supply: + 3.3V	

Note:

1. Pin1 is reversed as BIST function for test, don't connect signal to this pin, keep floating.
2. SEL6/8 is used for selecting 6bit/8bit LVDS data input, L or NC: 8bit; High:6bit.
3. Pin21,22,23 are used as SPI interface for OTP function, don't connect any signal to these pin, and don't short them, keep floating.
4. Reverse pin is used for selecting scanning direction.



Fig. 1 Normal scan (Pin24, Reverse = Low or NC)

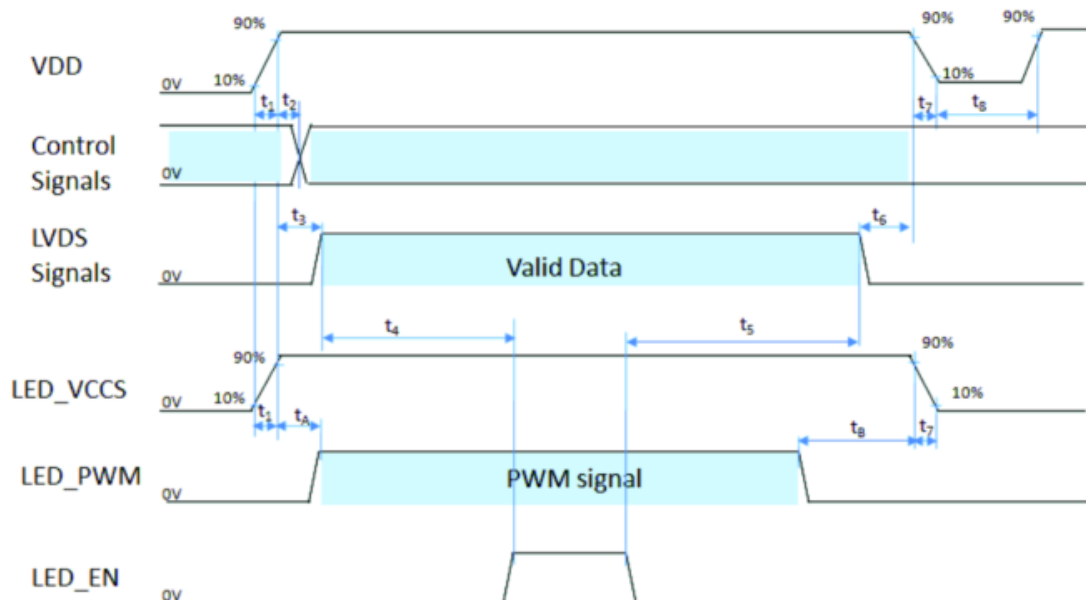


Fig. 2 Reverse scan (Pin24, Reverse = High)

2.3 Power Sequence

The power sequence specifications are shown as the following table and diagram.

Symbol	Value		Unit
	Min.	Max.	
t_1	1	20	ms
t_2	1	5	ms
t_3	10	50	ms
t_4	200	500	ms
t_5	200	500	ms
t_6	50	200	ms
t_7	0	20	ms
t_8	500	-	ms
t_A	0	50	ms
t_B	0	50	ms



Note 1: Please don't plug the interface cable of on when system is turned on.

Note 2: Please avoid floating state of the interface signal during signal invalid period.

Note 3: It is recommended that the backlight power must be turned on after the power supply for LCD and the interface signal is valid.

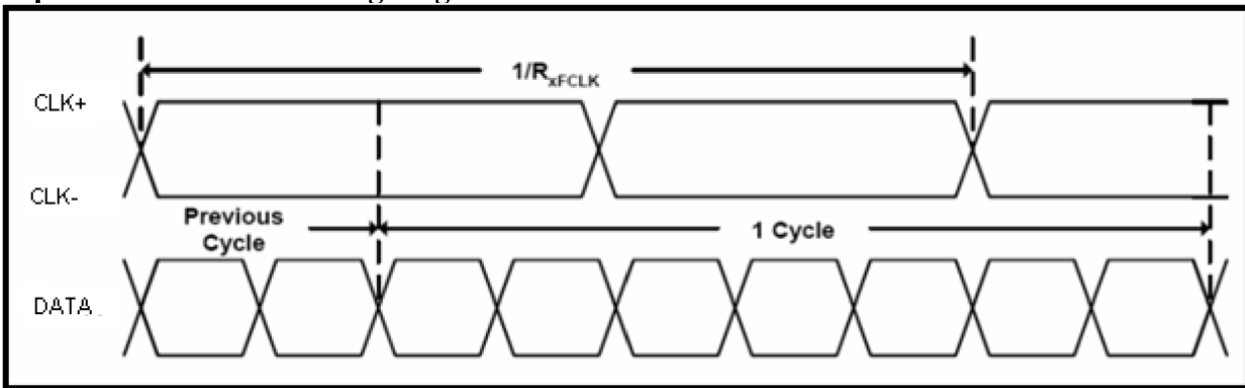
Note 4: Control signals include SEL6/8 & Reverse.

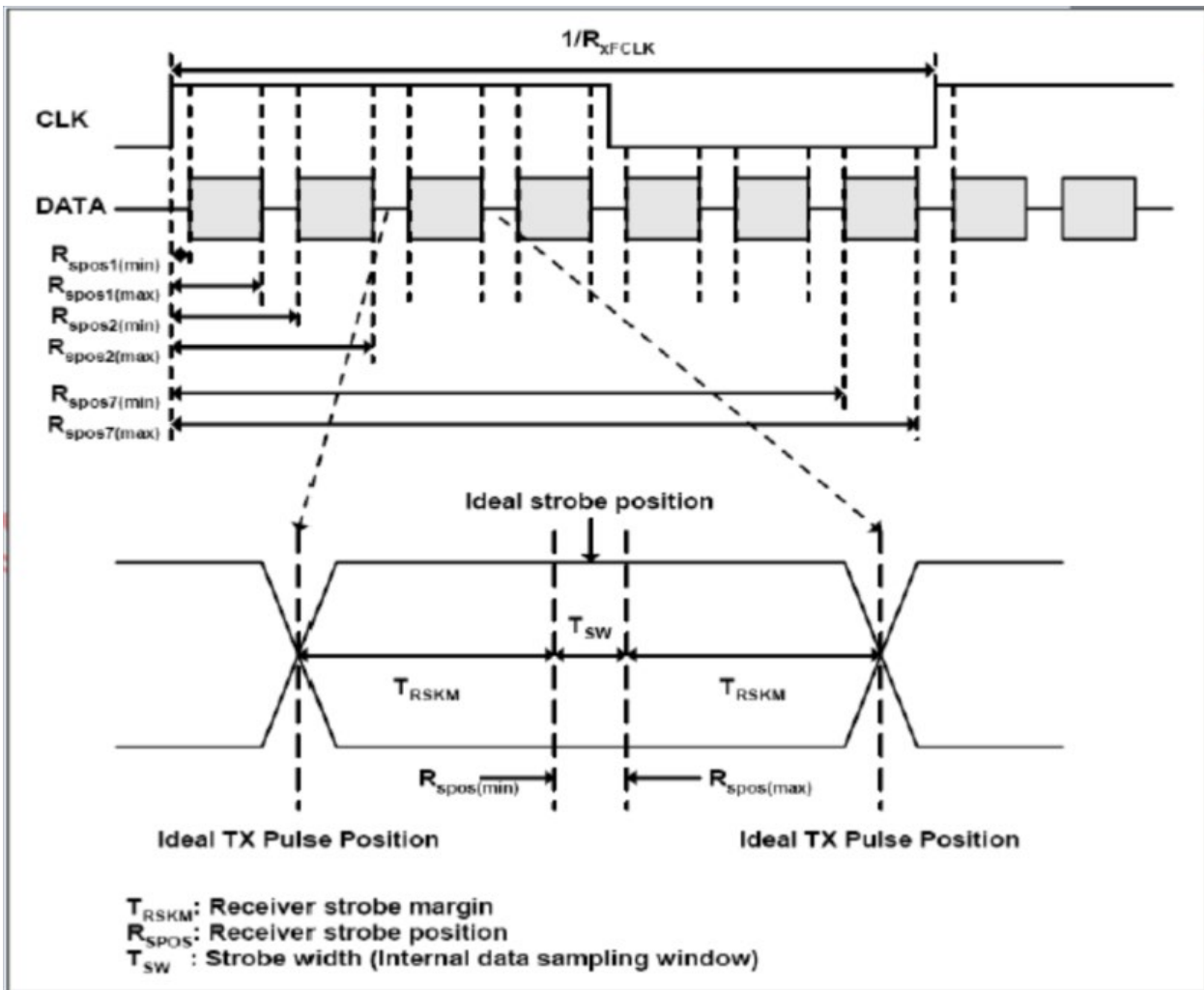
2.4 Input Signal Timing Specifications

AC Electrical Characteristics

Parameter	Symbol	Min	Typ	Max	Units	Condition
Clock frequency	RxFCLK	26.2	51.2	71	MHz	
Input data skew margin	TRSKM	500	500	$1/(2 \times \text{RxFCLK})$	ps	Typical value for 1024*600 resolution
Clock high time	TLVCH		$4/(7 \times \text{RxFCLK})$		ns	$ \text{VID} =400\text{mv}$ $\text{RxVCM}=1.2\text{V}$ $\text{RxFCLK}=71\text{MHz}$ $\text{VDD_LVDS}=3.3\text{V}$
Clock low time	TLVCL		$3/(7 \times \text{RxFCLK})$		ns	
VSD setup time	TenPLL	0	TenPLL	150	us	

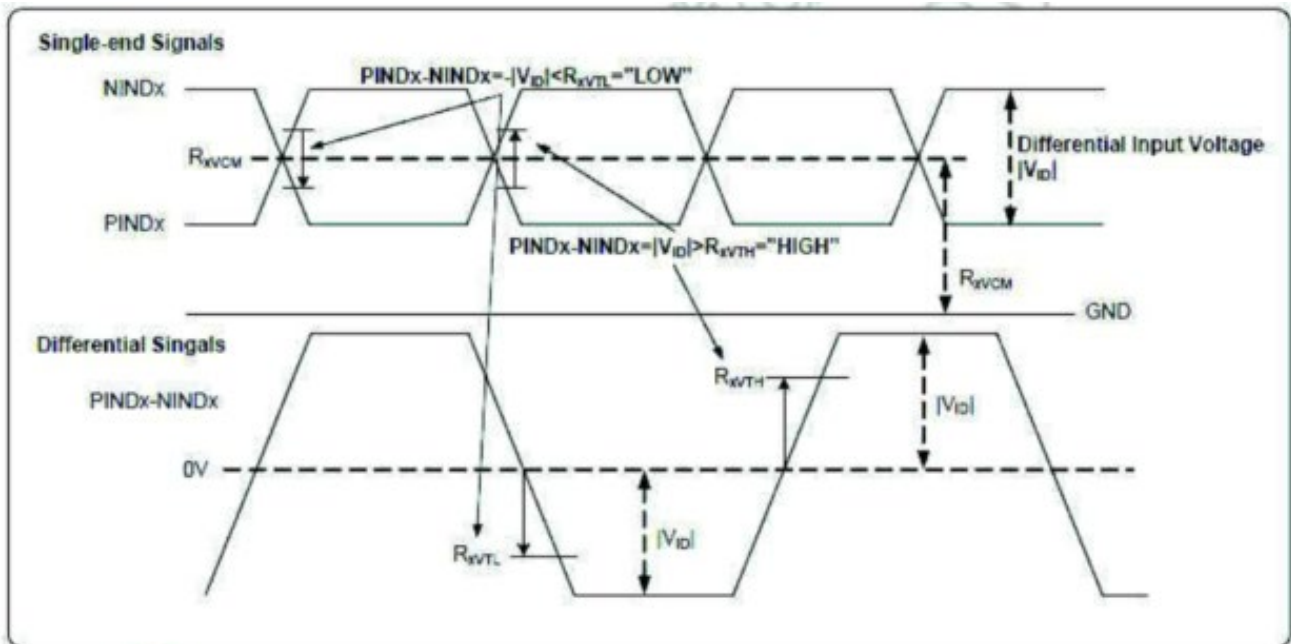
Input clock and data timing diagram





DC Electrical Characteristics

Parameter	Symbol	Values			Unit	Remark
		Min.	Typ.	Max.		
LVDS Differential input high Threshold voltage	R_{xVTH}	-	-	+100	mV	$R_{xVCM}=1.2V$
LVDS Differential input low Threshold voltage	R_{xVTL}	-100	-	-	mV	
Input Voltage range (Singed-end)	R_{xVIN}	0	-	$VDD - 1.2 + V_{ID} /2$	V	
LVDS Differential input common mode voltage	R_{xVCM}	$ V_{ID} /2$	-	$VDD - 1.2$	V	
LVDS Differential voltage	$ V_{ID} $	0.2	-	0.6	V	

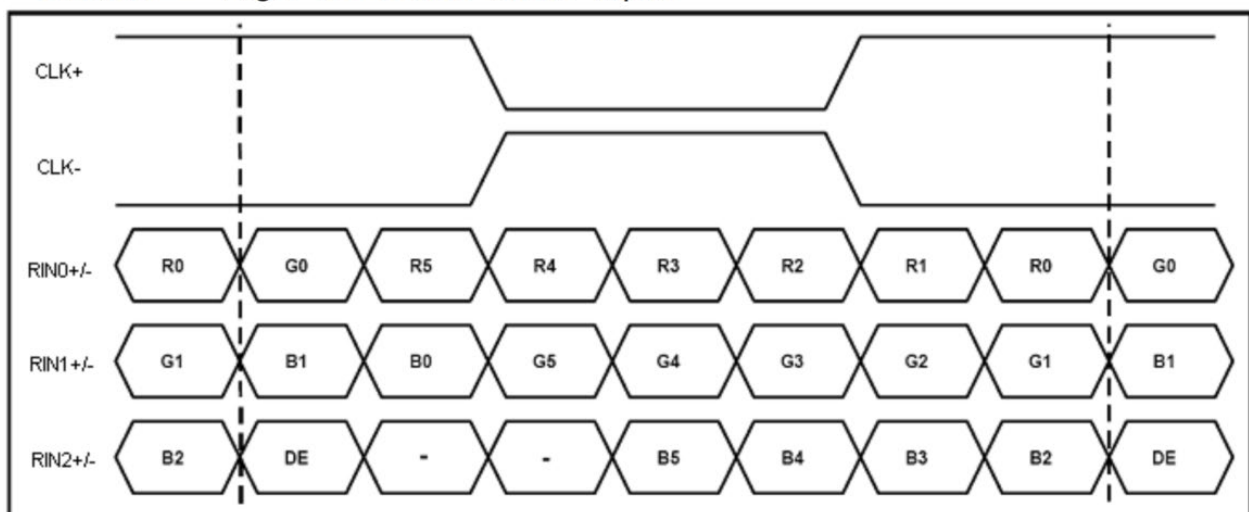


Data Timing

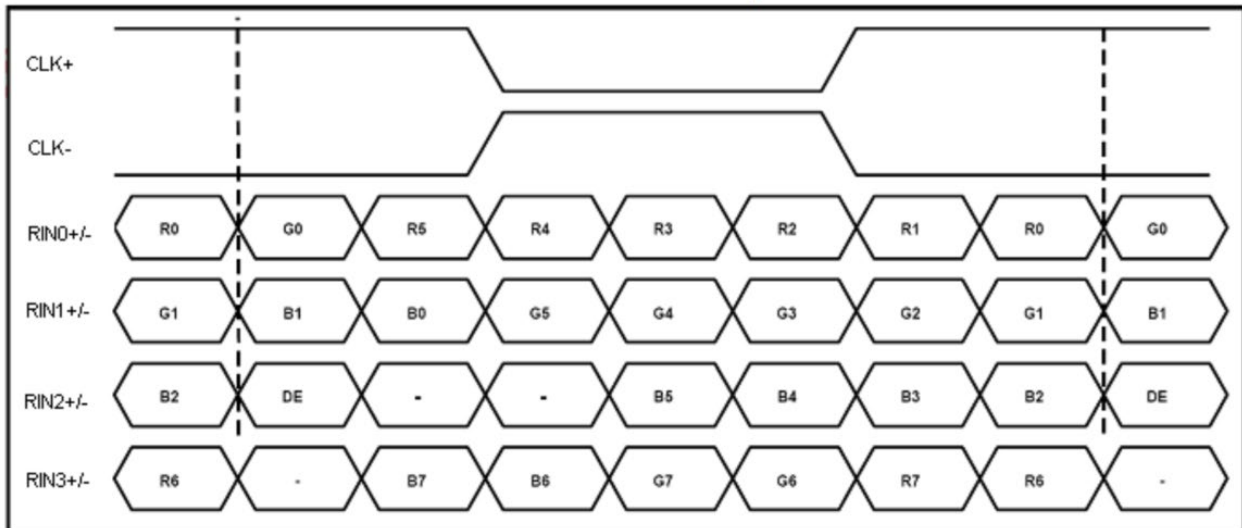
Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
DCLK frequency	fclk	52	65	71	MHz
Horizontal display area	thd	1024			DCLK
HSD period	th	1114	1344	1400	DCLK
HSD blanking	thb+thfp	90	320	376	DCLK
Vertical display area	tvd	768			T_H
VSD period	tv	778	806	845	T_H
VSD blanking	tvbp+tvfp	10	38	77	T_H

2.5 LVDS Data Input Format

SEL6/8 = "High" for 6 bits LVDS Input



SEL6/8 = "Low" or "NC" for 8 bits LVDS Input

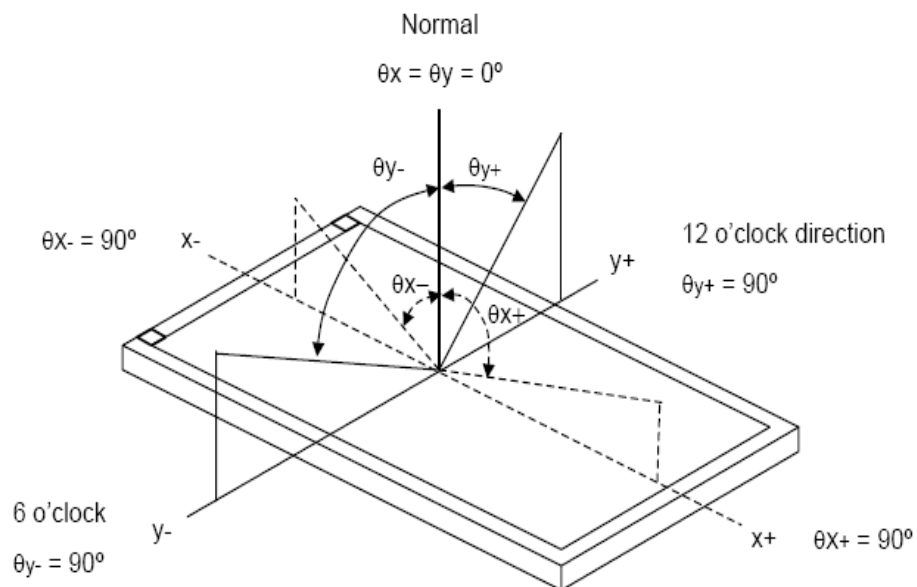


3 Optical Specification

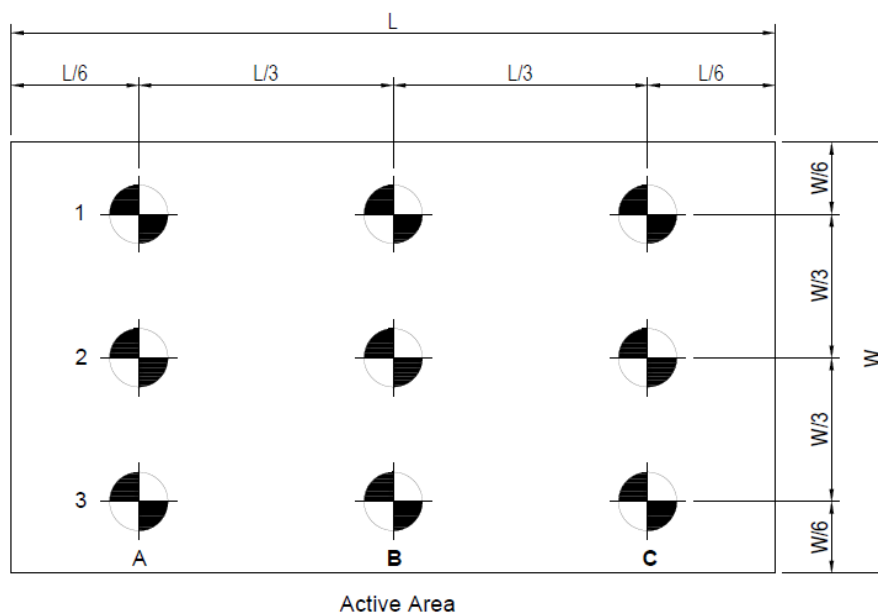
Item		Symbol	Condition	Min.	Typ.	Max	Unit	Note
Color Chromaticity	Red	R _x	$\theta_x=0$ $\theta_y=0$ Klein K-10	0.603	0.633	0.663	-	Test Mode: (2) (3) (4)
		R _y		0.318	0.348	0.378	-	
	Green	G _x		0.293	0.323	0.353	-	
		G _y		0.572	0.602	0.632	-	
	Blue	B _x		0.123	0.153	0.183	-	
		B _y		0.043	0.073	0.103	-	
	White	W _x		0.284	0.314	0.344	-	
		W _y		0.319	0.349	0.379	-	
Center Luminance of White		L _c	$\theta_x=0$	1800	2000	2600	cd/m ²	
Uniform		L _u	$\theta_y=0$ CA-410		91		%	
Contrast Ratio		CR	$\theta_x=0$	1170:1	1300:1		-	Test Mode: (4)
Color Saturation		NTSC	$\theta_y=0$ Klein K-10		76		%	
Viewing Angle	Horizontal	θ_{x+}	CR ≥ 10		89		Deg	Test Mode: (1)
		θ_{x-}			89			
	Vertical	θ_{y+}			89			
		θ_{y-}			89			

Test Mode :

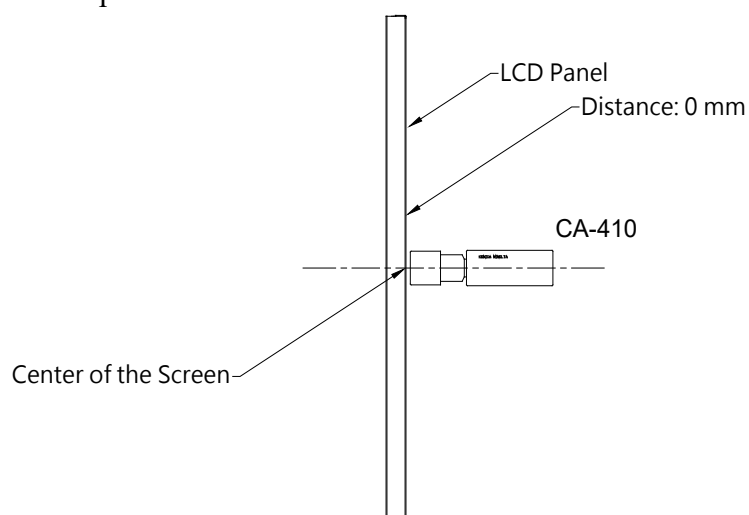
(1) Definition of Viewing Angle (θ_x , θ_y):



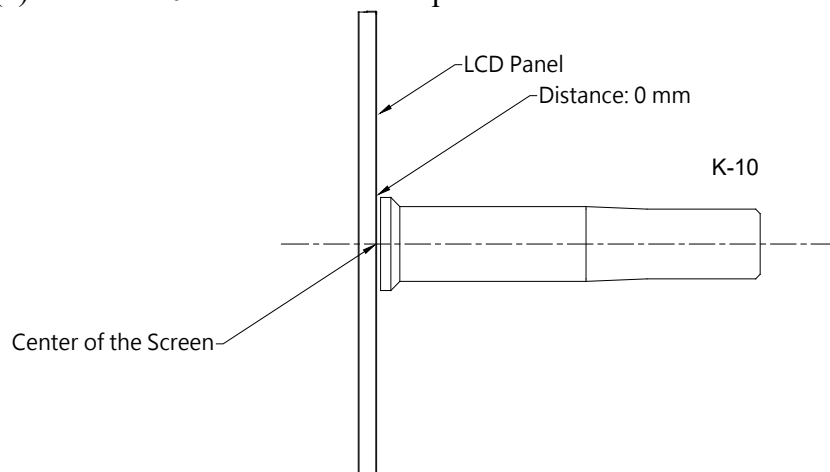
(2) Definition of Test Point:



(3) CA-410 Measurement Setup:



(4) Klein K-10 Measurement Setup:



4 LED Driving Board Specifications

This specification is applied to LED converter unit for 1040-I 2000nitsLED backlight.

4.1 Operating Characteristics

Item	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remark
Input Voltage	Vin		10.0	12.0	14.0	V	
Input Current (High Brightness)	IinH	Brightness = 100%	0.91	0.75	0.64	A	(1)
Input Power Consumption	Pin	Brightness = 100%	-----	9.0	-----	W	
LED Current (High Brightness)	IoutH	Brightness = 100%	-----	0.279	-----	A	
Working Frequency	W_Freq	Brightness = 100%	±----	400	-----	KHZ	
Brightness Control	DC mode						
	Vadj	Connection of Voltage	0.2	-----	4.8	V	(2)
	PWM mode						
	PWM	Connect to PWM	0	-----	100	%	(3)
	Freq		-----	200	-----	Hz	(4)
ON/OFF Control	Von	Normal Operation	2	-----	5	V	
	Voff		0	-----	0.8	V	
Output Voltage	Vout	Brightness = 100%	-----	29.2	-----	V	
Efficiency	η	Brightness = 100%	-----	90.5	-----	%	(5)

Remark:

(1) this data is based on the testing result of practical input voltage, Iin is measured by related Vin.(min, typ, max). If the voltage is increased, the current will decrease. If the voltage is decrease, the current will increase.

(2) Max brightness at Vadj=0.2V. Min brightness at Vadj=4.8V.

(3) Max dimming ratio = 1:100.

(4) Frequency can be adjusted in accordance with demand(120Hz minimum, or lights will be flickering)

(5) $\eta_{max} = V_{out}(max) \cdot I_{outH}(max) / V_{in}(max) \cdot I_{inH}(min)$

$\eta_{min} = V_{out}(min) \cdot I_{outH}(min) / V_{in}(min) \cdot I_{inH}(max)$

4.2 Connector Socket

Input Connector: J3(JST S9B-PH-SM3-TB or Compatible)

PIN No	Symbol	Description
1	Vin	DC+
2	Vin	DC+
3	Vin	DC+
4	GND	Ground
5	GND	Ground
6	GND	Ground
7	Brightness	Brightness Control
8	Control	ON/OFF Control
9	CL	PWM or DC selection (Low → DC , Hi → PWM)

Output Connector :J1,J2(JST S 2B-ZR-SM4A-TF or Compatible)

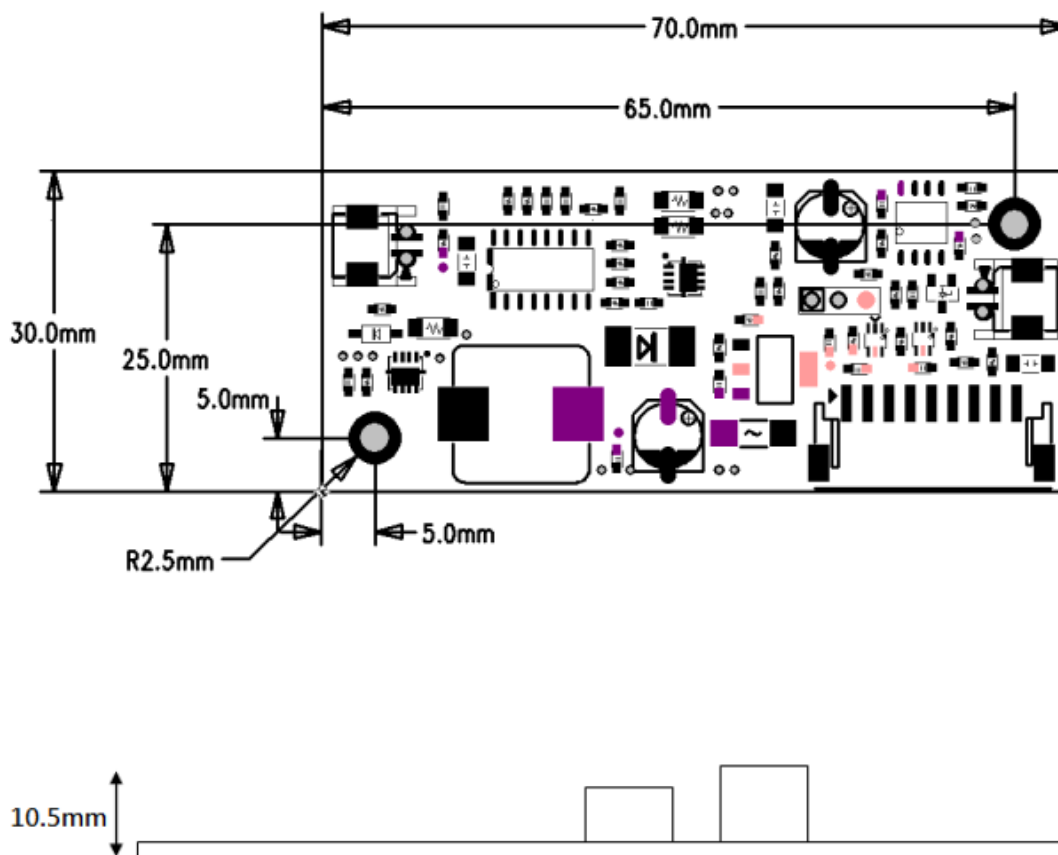
PIN NO	Symbol	Description
1	Output	LED High Voltage(+)
2	Output	LED Low Voltage (-)

DC or PWM Connector :J4

PIN NO	Symbol	Description
1	DC	JUMP pin 1,2 LED driver is DC input
2	GND	
3	PWM	JUMP pin 2,3 LED driver is PWM input

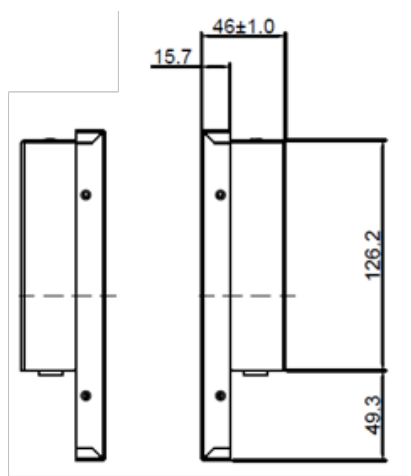
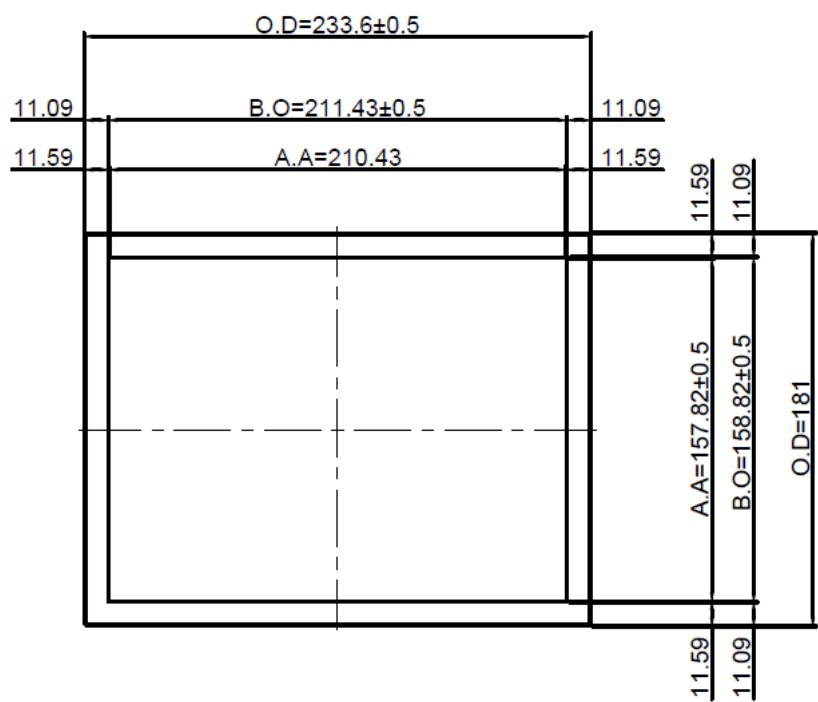
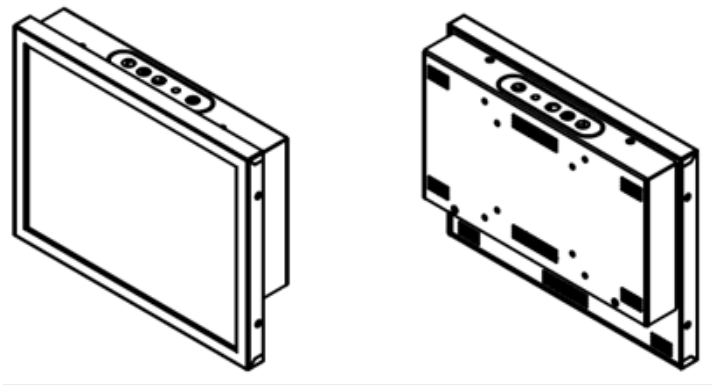
4.3 Mechanical Characteristics

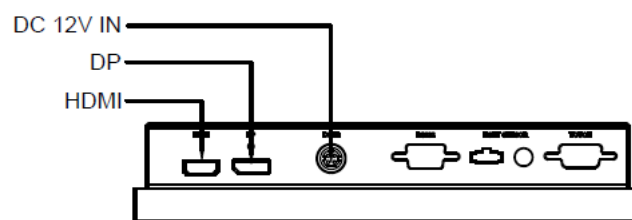
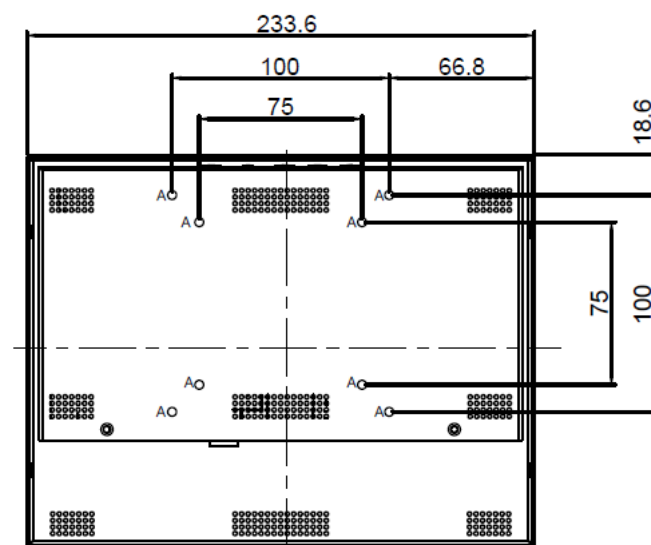
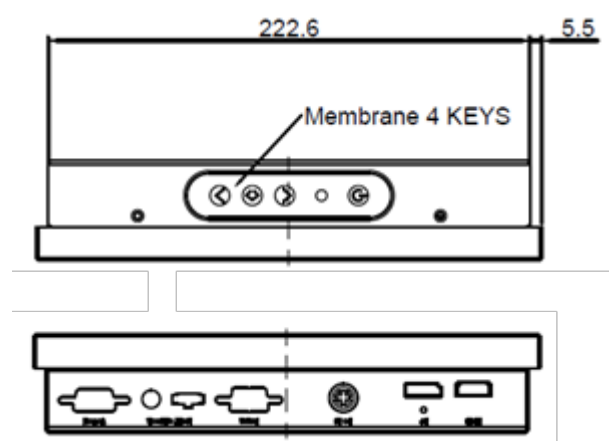
Dimension: 70mm x 30mm x 10.5mm



5 Mechanical Drawing

Unit:mm





NOTE :
 O.D : OUTLINE DIMENSION
 B.O : BEZEL OPENING
 A.A : LCD ACTIVE AREA

A : 8-M4_USER_HOLE_MAX. DEPTH=4mm

6 AD68862HP Board & OSD Functions

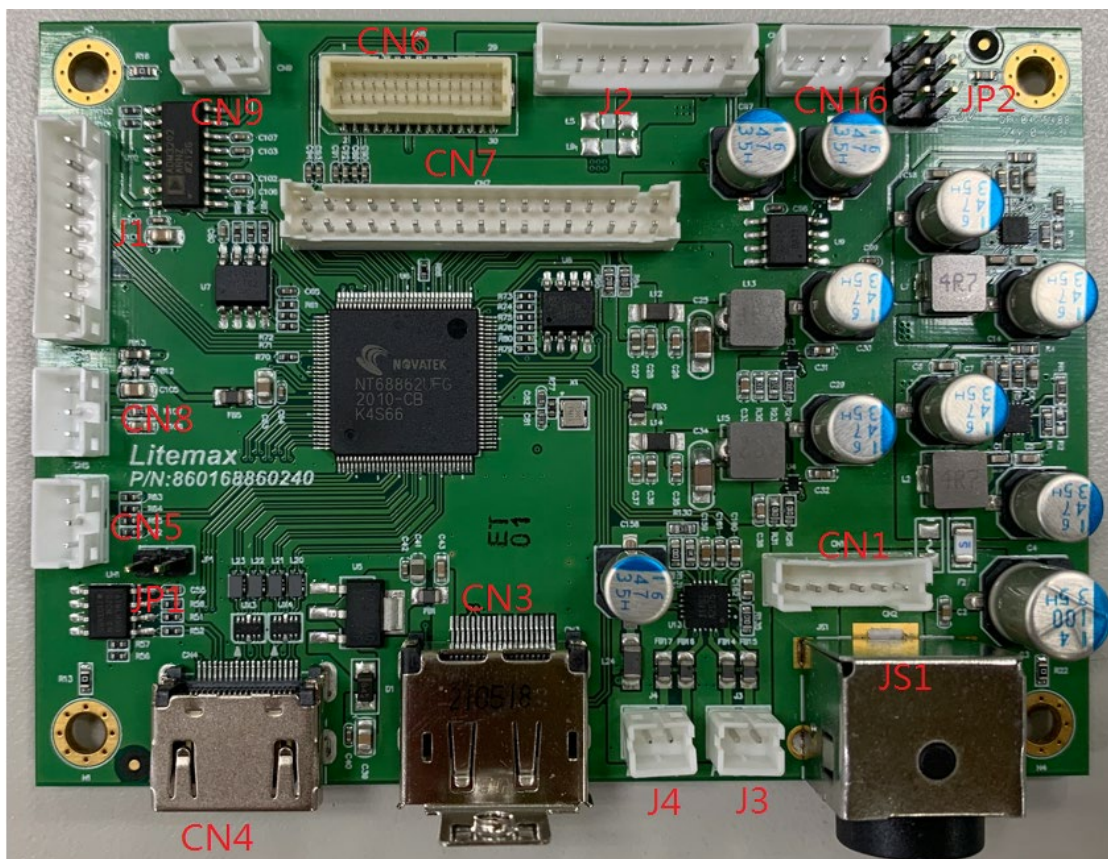
We developed this A/D board to support industrial high brightness and commercial applications. This A/D board has many functions. It has a HDMI and Display Port input. Rev.1 is European RoHS compliant.

General Description

- Max resolution 1920 x 1080 60Hz
- One DP 1.2 , supports 1920 x 1080 60Hz
- One HDMI 1.4 , supports 1920 x 1080 60Hz
- Embedded MCU with ADC port for VR, Light sensor application. (Optional)
- Embedded OSD.
- Support panel voltage 3.3/ 5/ 12 V
- Support eDP panel.
- Support Dual/Single LVDS
- Support 2.8W speaker x 2 (Optional)
- Support output voltage 12V(1A) or 5V(1A)

Outline Dimensions

AD68862 100mm x 72mm



AD68862 Board Pin Define

CN6: eDP output (Wafer 1.0mm, 15*2P)

Pin	Function	Pin	Function
1	TX0P	16	TXAUX-
2	TX0N	17	TX_HPDP
3	TX1P	18	GND
4	TX1N	19	VCC
5	GND	20	VCC
6	GND	21	DIM_EDP
7	NC	22	ON/OFF_EDP
8	NC	23	INVGND
9	GND	24	INVGND
10	GND	25	INVGND
11	NC	26	GND
12	NC	27	12INV
13	GND	28	12INV
14	GND	29	12INV
15	TXAUX+	30	12INV

CN7: LVDS output (Wafer 2.0mm,17x2P)

Pin	Function	Pin	Function
1	RX00-	18	RXE1+
2	RX00+	19	RXE2-
3	RX01-	20	RXE2+
4	RX01+	21	RXEC-
5	RX02-	22	RXEC+
6	RX02+	23	RXE3-
7	RXOC-	24	RXE3+
8	RXOC+	25	NC
9	RX03-	26	NC
10	RX03+	27	GND
11	NC	28	GND
12	NC	29	+3.3V
13	GND	30	GND
14	GND	31	VCC
15	RXE0-	32	VCC
16	RXE0+	33	VCC
17	RXE1-	34	VCC

CN3: DP input

Pin	Function	Pin	Function
1	ML_Lane3(n)	11	GND
2	GND	12	ML_Lane0(p)
3	ML_Lane3(p)	13	CONFIG1
4	ML_Lane2(n)	14	CONFIG2
5	GND	15	AUX_CH(p)
6	ML_Lane2(p)	16	GND
7	ML_Lane1(n)	17	AUX_CH(n)
8	GND	18	Hot_Plug
9	ML_Lane1(p)	19	Return
10	ML_Lane0(n)	20	DP_PWR

CN4: HDMI input

Pin	Function	Pin	Function	Pin	Function
1	RX2+	9	RX0-	17	GND
2	GND	10	TMDS Clock+	18	HDMI +5V
3	RX2-	11	HDMI DET	19	HPD
4	RX1+	12	TMDS Clock-		
5	GND	13	NC		
6	RX1-	14	NC		
7	RX0+	15	HDMI_SCL		
8	GND	16	HDMI_SDA		

CN1: Power input (Wafer 2.0mm pitch 6 pin)

Pin	Function	Pin	Function
1	Power Input	4	GND
2	Power Input	5	GND
3	Power Input	6	GND

JS1: Power input (Power Din 4 pin)

Pin	Function	Pin	Function
1	Power Input	3	GND
2	Power Input	4	GND

CN2: Power input (Power Jack 3 pin)

Pin	Function	Pin	Function
1	Power Input	3	GND
2	GND		

CN16: Power output (Wafer 2.0mm pitch 4 pin)

Pin	Function	Pin	Function
1	+5V(1A)	3	+12V(1A)
2	GND	4	GND

J2: Backlight Power and Control (Wafer 2.0mm pitch 9 pin)

Pin	Function	Pin	Function
1	DC/PWM SEL	6	GND
2	Enable	7	12V (Note3)
3	Dimming	8	12V (Note3)
4	GND	9	12V (Note3)
5	GND		

Note3: Pin 7,8,9 are for 12V version only. If you choose 24V version, these 3 pin are NC.

J1: Keypad (Wafer 2.0mm pitch 9 pin)

Pin	Function	Pin	Function
1	POWER KEY	6	MENU KEY
2	GREEN LED	7	NC
3	RED LED	8	GND
4	DOWN KEY	9	NC
5	UP KEY		

CN8: Light sensor (Wafer 2.0mm pitch 2 pin)

Pin	Function	Pin	Function
1	3.3V	3.	GND
2	Sensor Out		

JP2: Panel power selection (2.54mm pitch 2x3 jump)

Pin	Function	Pin	Function
1-2 close	3.3V	5-6 close	12V
3-4 close	5V		

CN9: UART (Wafer 2.0mm pitch 3 pin)

Pin	Function	Pin	Function
1	TX	3	GND
2	RX		

CN5: I2C (Wafer 2.0mm pitch 3 pin)

Pin	Function	Pin	Function
1	SDA	3	GND
2	SCL		

J3: Audio out R (Wafer 2.0mm pitch 2 pin)(2.8W 4ΩLoad)

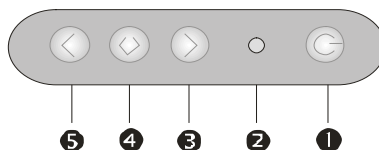
Pin	Function	Pin	Function
1	ROUTP	2	ROUTN

J4: Audio out L (Wafer 2.0mm pitch 2 pin) (2.8W 4ΩLoad)

Pin	Function	Pin	Function
1	LOUTP	2	LOUTN

6.1 OSD Function

MEMBRANE CONTROL BUTTOM



- ❶ **POWER SWITCH:** Pushing the power switch will turn the monitor on. Pushing it again to turn the monitor off.
- ❷ **Power LED:** Power ON-Green / Power off-No.
- ❸ **Up Key >:** Increase item number or value of the selected item.
- ❹ **Menu Key:** Enter to the OSD adjustment menu. It also used for go back to previous menu for sub-menu, and the change data don't save to memory.
- ❺ **Down Key <:** Decrease item number or item value when OSD is on.

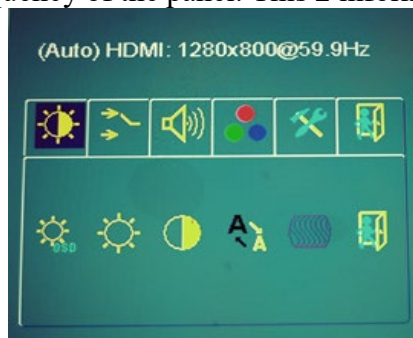
Screen Adjustment Operation Procedure

1. **Entering the screen adjustment**
The setting switches are normally at stand-by. Push the **Menu Key** once to display the main menu of the screen adjustment. The adjustable items will be displayed in the main menu.
2. **Entering the settings**
Use the **Down Key <** and **Up Key >** buttons to select the desired setting icon and push the SELECT button to enter sub-menu.
3. **Change the settings**
After the sub-menu appears, use the **Down Key <** and **Up Key >** buttons to change the setting values.
4. **Save**
After finishing the adjustment, push the SELECT button to memorize the setting.
5. **Return & Exit the main menu**
Exit the screen adjustment; push the "MENU" button. When no operation is done around 10 sec (default OSD timeout), it goes back to the stand-by mode and no more switching is accepted except MENU to restart the setting.

6.2 OSD Menu

Here are some instructions for you to use the OSD (On Screen Display). By pressing the “menu”, you will see the below picture.

Timing shows resolution and V-frequency of the panel. This 2 information is not changeable by user.



There are 6 sub menus within the OSD user interface:

Brightness, Signal Select, Sound, Color, Tools, and Exit.



Brightness

When you press the “menu” button, you enter the “Brightness” sub directory. In this directory, you will see 6 selections: **Brightness Mode, OSD Brightness, Contrast, Sharpness, Auto Tune, Exit.**



Brightness Mode :

press “menu” once, you can go into the Brightness Mode.



VR: (OPTION)

press this Icon to activate the VR control of brightness.



Ambient light sensor: (OPTION)

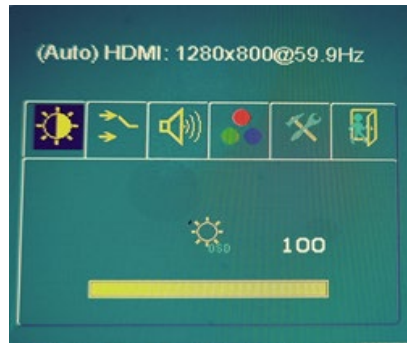
press this Icon, must to accompany with Litemax ambient light sensor to auto dimming.





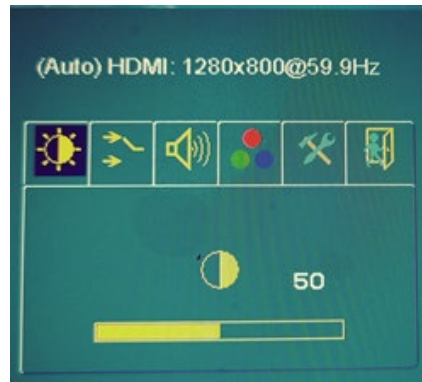
OSD Brightness :

Press the “menu” once, to adjust the brightness. Press “left” to dim down the brightness to “0”, press “right” to increase the brightness to “100”



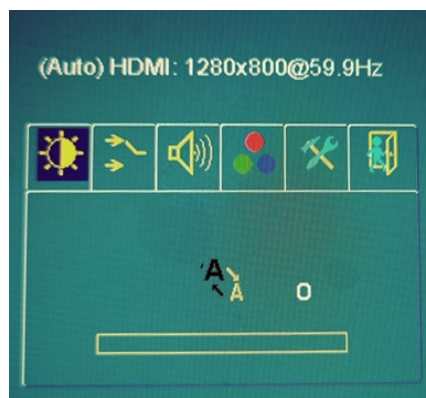
Contrast :

Press “Menu” once, you can adjust the contrast from “0” to “100” by pressing the “Left” and “Right”.



Sharpness :

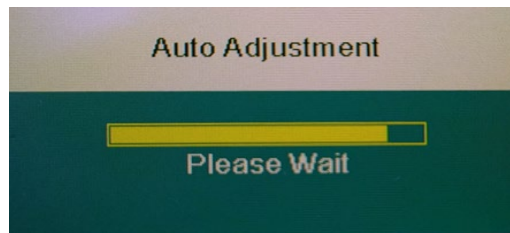
Press “Menu” once, you can adjust the Sharpness from “0” to “4” by pressing the “Left” and “Right”.





Auto Tune : (VGA only)

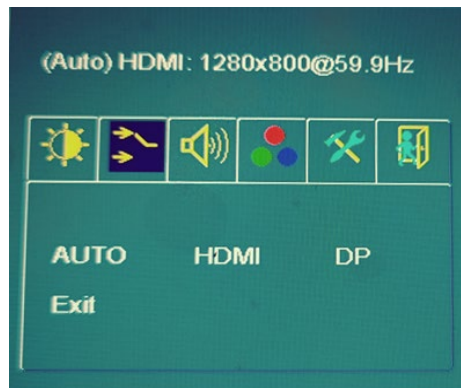
Press “Menu” once, you can activate the Auto Tune.



Exit: back to the beginning menu.



Input Signal: (default auto detect)



AUTO

AUTO: auto detect

HDMI

HDMI: HDMI input

DP

DP: DisplayPort input

Exit

Exit: back to the beginning menu.



Audio:



Audio Volume: Audio volume adjustment, from “0” to “100”.



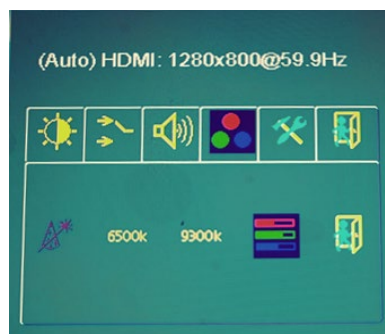
UnMute/Mute: You can mute the speaker by pressing this option.



Exit: back to the beginning menu.



Color:



Auto Color (VGA only) :

By navigating over to the “Auto Color” option, optimal color performance is invoked.



Color Tempture_6500K: Warm color scheme.



Color Tempture_9300K: Cold color scheme.



Color Temperature User Define: Default is 100 for “R”, “G”, and “B”. Range is “0” to “255”.



Exit: back to the beginning menu.



Other Setting:



HPos: You can shift the screen horizontally using this function.



VPos: You can shift the screen vertically using this function.



Rotation: You can rotate the screen to 0° (No) 、 270° (Yes).



Load Default: You can load the default data using this function.



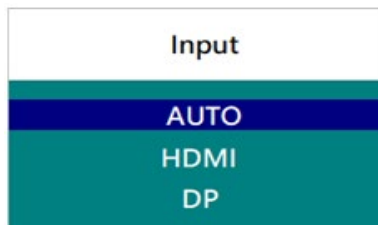
Exit: back to the beginning menu.

< Hot Key >

Left click to display brightness adjustment.

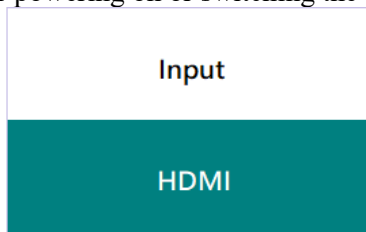


Right click to display Input Source Menu.



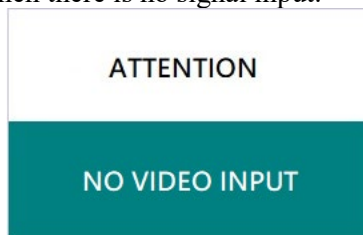
<Others>

Signal Information will be displayed after powering on or switching the signal.



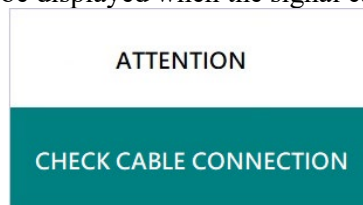
(Signal Information)

NO VIDEO INPUT will be displayed when there is no signal input.



(No Video Input)

CHECK CABLE CONNECTION will be displayed when the signal cable is not connected.



(Check Cable Connection)

7 Precautions

7.1 Handling and Mounting Precautions

- (1) The module should be assembled into the system firmly by using every mounting hole. Do not apply rough force such as bending or twisting to the LCD during assembly.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress, Concentrated stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the LCD module.
- (3) While assembling or installing LCD modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.
- (4) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (5) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily be scratched.
- (6) Please attach the surface transparent protection film to the surface in order to protect the polarizer. Transparent protection film should have sufficient strength in order to the resist external force.
- (7) When the transparent protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (8) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.
- (9) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.
- (10) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.
- (11) Protect the LCD module from static electricity, it may cause damage to the C-MOS Gate Array IC.
- (12) Do not disassemble the module.
- (13) Do not pull or fold the lamp wire.
- (14) Pins of I/F connector should not be touched directly with bare hands.

7.2 Storage Precautions

- (1) High temperature or humidity may reduce the performance of LCD module. Please store LCD module within the specified storage conditions.
- (2) If possible store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (3) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.
- (4) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

7.3 Operation Precautions

- (1) Do not pull the I/F connector in or out while the LCD module is operating.
- (2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMOS LSI chips from damage during latch-up.
- (3) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (4) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
- (5) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods are very important to minimize the interference.
- (7) Please do not give any mechanical and/or acoustical impact to module. Otherwise, module can't be operated its full characteristics perfectly.
- (8) Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.
- (9) Do not display the fixed pattern for a long time because it may cause image sticking.
- (10) In order to prevent image sticking, periodical power-off or screen save is needed after fixed pattern long time display.
- (11) Black image or moving image is strongly recommended as a screen save.
- (12) Static information display recommended to use with moving image. Cycling display between 10 minutes' information (static) display and 10 seconds' moving image.
- (13) Background and character (image) color change is recommended. Use different colors for background and character, respectively. And change colors themselves periodically.
- (14) LCD system is required to place in well-ventilated environment. Adapting active cooling system is highly recommended.
- (15) Product reliability and functions are only guaranteed when the product is used under right operation usages.
- (16) If product will be used in extreme conditions, such as high temperature/ humidity, shock and vibration it is strongly recommended to contact Litemax for filed application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at airports, transit stations, taxi-top, in vehicle and controlling systems.

8 Disclaimer

All information in this document are subject to change, please constant LiteMax for any new design.